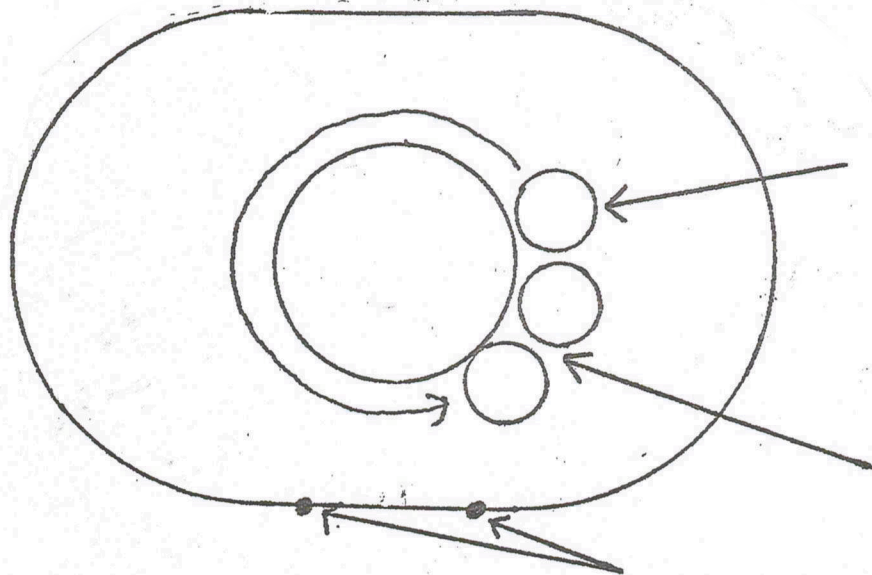


#93-873 & #93-874

END VIEW

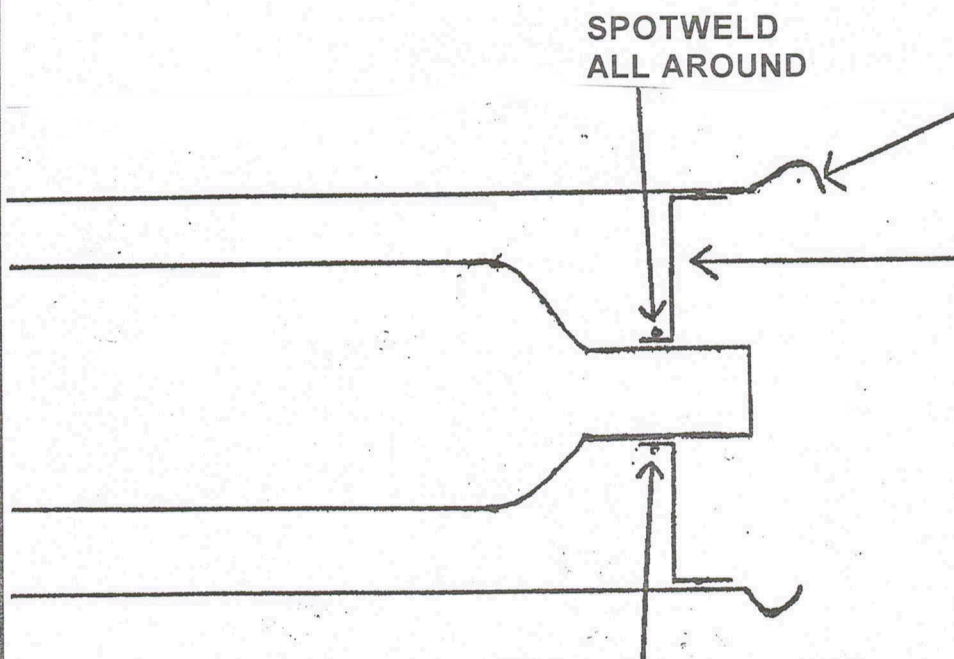


DRILL HOLES AROUND CENTER
PIPE APPROX 3/16" DIAMETER

CHISEL BETWEEN HOLES

DRILL OUT RIVETS

SIDE VIEW



SPOTWELD
ALL AROUND

TAP OUTSIDE FLANGE
TO FLATTEN (USE HAMMER)

PLATE